



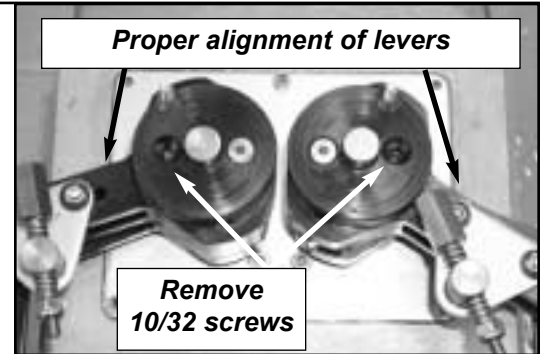
Actuator Lock Down Kit

Installing lock down plate attachment to Actuators

This kit (if installed properly) will prevent startup problems with the EEC-1000, by "locking down" the actuator plungers in the absence of the mechanical back-up feature.

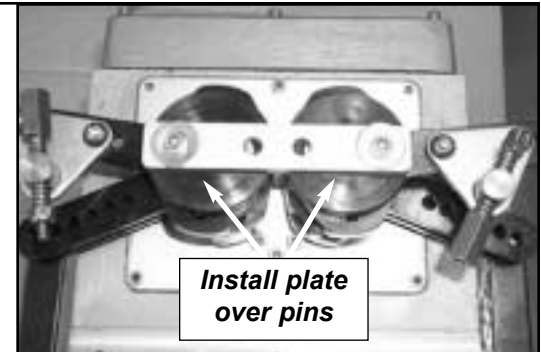
STEP 1: REMOVE LEVER SCREWS

Remove outer 10/32— flathead screws with 1/8" allen wrench. Levers must be properly aligned (see photo, right) in order for pins to be pushed in.



STEP 2: INSTALL LOCK DOWN PLATE ATTACHMENT

Install plate over Actuator pins. Push plate and pins down and install socket head screws and washers included with kit.



STEP 3: ACTUATOR LOCK DOWN KIT

PN# 19304 — Actuator Lock Down Kit (includes):

- 1 — PN# 50426 Plate
- 2 — PN# 70127 10/32 x 3/4 Socket Head Screws
- 2 — PN# 72407 Washer #8 x 3/4 x 1/16

